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C60-10-2
Job Sheet 171691



001328

Part No: C60-10-2

Job Qty: 30 ea

Part Name: Lock Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C60-10-2 REV.2A IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		2/8/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	30 pcs		2/9/18	0.08	1.50	Small Fab-9		MLC
110	QC	30 pcs		2/9/18	0.00	0.00	QC5		MLC
130	Packaging	30 pcs		2/9/18	0.00	0.00	6a Packaging3-2	6a	MLC
140	QC21-FG	30 Ea		2/9/18	0.00	0.00	QC21		21 MAR 02 2018

Part Op 100 - CUT SPRING AND BEND ENDS AS PER DWG. "EYES" AT THE ENDS MUST BE 90 DEGREE TO EACH OTHER
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9665K85	Extension Spring 1/4" x 0.026" SS	4.2000 ft (.14 ea)	100-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab	9665K85	4	0	0

Part Specifications

Specifications could not be found.

Plex 2/7/18 11:57 AM Dart.lajeunesse.marie

WORK ORDER NON-CONFORMANCE / UPDATE

QA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;"></td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>	Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		Supplier ☐	
Cross tube ☐	Water Jet ☐	Engineering ☐												
Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐												
Finishing ☐	Rec/Store/Packaging ☐	Other ☐												
	Supplier ☐													
		MRB (QSI042) Approval _____ _____ _____												
		Completed By _____ _____ _____												
		Lead hand / Supervisor Approval Verification _____ _____ _____												
		QC / QA Coordinator Approval _____ _____ _____												

Container No: S047163 Part: C60-10-2 Job No: 171691 Serial No/Batch: S047163 Revision: 2A Inspector:	Container No: S047163 Part: C60-10-2 Job No: 171691 Serial No/Batch: S047163 Revision: 2A Inspector:	Date: 03/02/18
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R Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
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Y Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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OTHER : _____